

Thursday, September 01, 2011 7:30:37 AM



Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Process Plan:

Date: 11/09/01

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

**Insp. .
Stamp**

Revision Nbr

D2013

Rev C

100

0.00

Brake NC

NC BRAKE

0.00

Brake NC

Memo

1-Punch as per template D2013-T3 and Dwg D2013

2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545

3-Bend (1) tube as per Dwg D2013 using Jig DT8201

Identify as D2013-3.

4-Deburr as required

110

QC5- Inspect part completeness to step on W/6

0.00

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries



Work Order ID 73446

Page 2

Thursday, September 01, 2011 7:30:37 AM

Item ID: D2013-4 Accept  Setup Start 
Revision ID: Stop 
Item Name: Mirror Bracket RH, 212
Start Date: 8/31/2011 Start Qty: 4.00  Cust Item ID:
Required Date: 9/16/2011 Req'd Qty: 4.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  Packaging	Identify as per dwg & Stock Location: _____ Memo <i>Bad cell</i>	0.00 0.00							<i>LY 11/10/05</i>
130  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>11/10/05</i> <i>ME 11-10-05</i>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, September 01, 2011 7:30:34 AM

Page 1

Work Order ID: 73446



Parent Item: D2013-4



Parent Item Name: Mirror Bracket RH, 212

Start Date: 8/31/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.750W.049

Purchased

No

100

f

281.8496

1.9473

8.199158



So 11/09/11

304 RD Tube .750 x .049W

Location

Loc Qty

Loc Code

MAT017

281.84963

109314

9.333

111619

3

112187

4

112800

11

114852

2.75

116108

3

116720

1.833

117030

3.09263

117797

0.75

117983

143.091

118390

100

10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

KE 99.06.10



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 73496

NO. 75974

CL11109101



VIEW A-A

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

- BEND PER JIG DT8201

- R0.38 (REF)

8.50

DRILL Ø0.257 (TYP)

0.400 (TYP)



DART

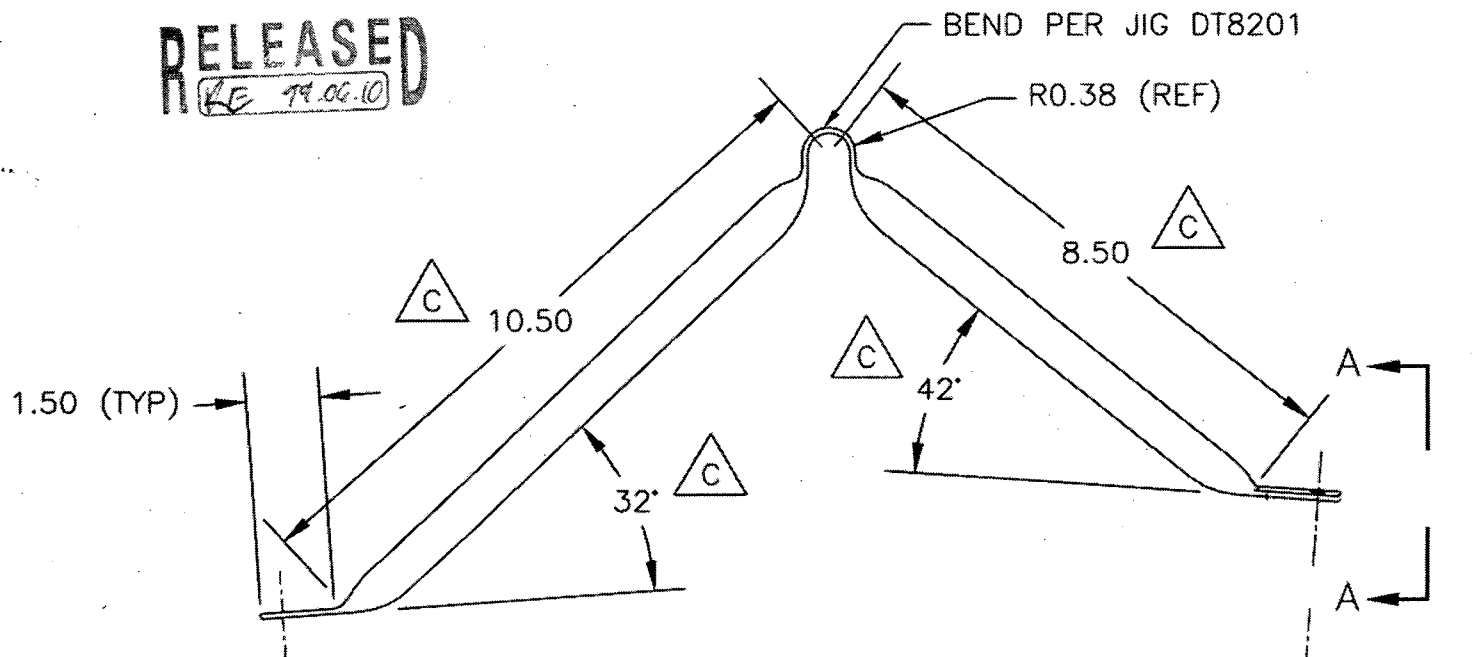


JB. RF		DARI AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C SHEET 1 OF 3
CHECKED KE	APPROVED JD	DRAWING NO. D2013	
DATE 99.06.07	TITLE MIRROR BRACKET	SCALE NTS	
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

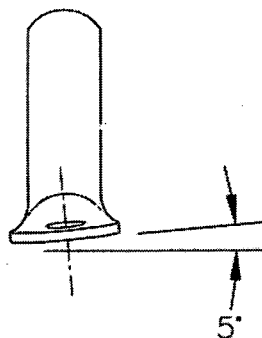
RELEASED
KE 79.06.10

DART

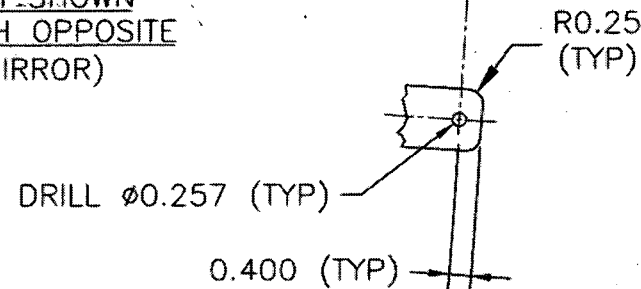
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D2013-3 LH SHOWN
D2013-4 RH OPPOSITE
(FOR 212 MIRROR)



VIEW A-A



CUT LENGTH: 23.25 INCHES

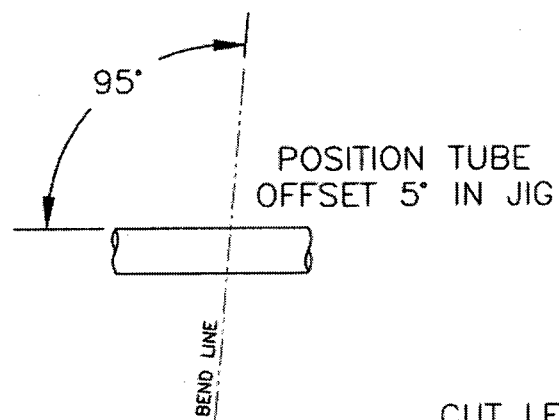
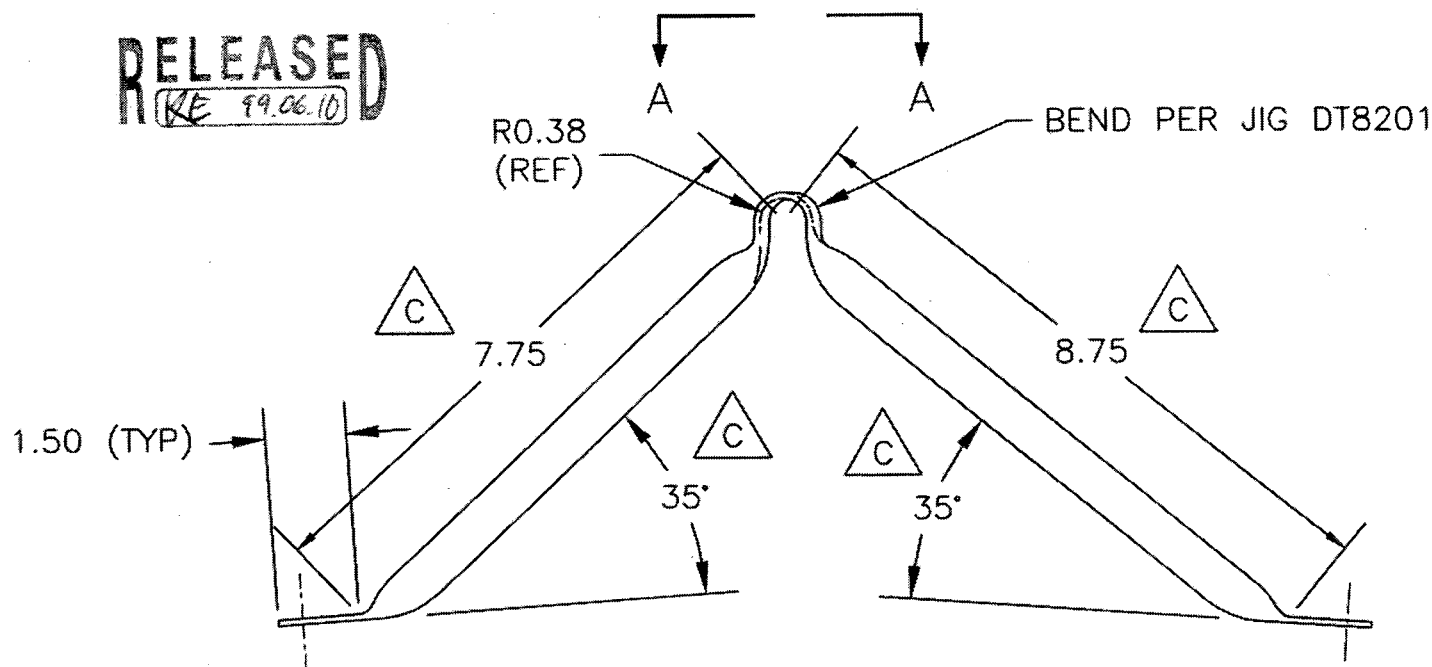
MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	SHEET 2 OF 3	REV. C
		SCALE	NTS		

RELEASED
KE 99.06.10

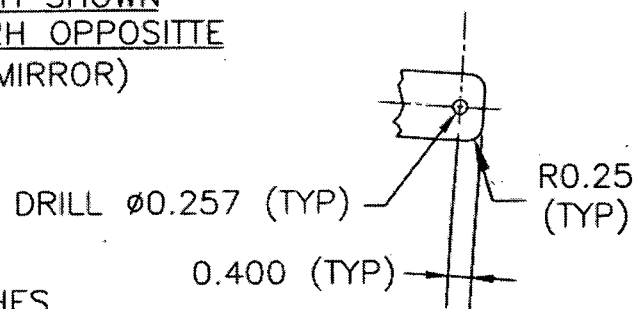
DART

COPY ISSUED



VIEW A-A

D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DESIGN	JB	DRAWN BY		DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	KE	REV. C
DATE	99.06.07	TITLE	D2013	SHEET 3 OF 3
			MIRROR BRACKET	SCALE
				NTS